**iC-LGC** 21-BIT OPTICAL POSITION ENCODER WITH SERIAL/PARALLEL AND SIN/COS OUTPUT

iC-LGC is an optoelectronic encoder iC for absolute position sensors. Photosensors, amplifiers and comparators, the entire signal conditioning and data processing unit and fast I/O interfaces are monolithically integrated on the chip.

## Applications

Absolute position encoders for safety-related controls

Integrated

- Analog and digital motor feedback systems
- Robotics, tooling machines, servo drives

## 🎽 Features

iC Haus

- System-on-chip design with integrated photosensors
- Excellent matching and reliability
- Differential scanning for EMI immunity and operation up to 125 °C
- Enlarged assembly tolerance due to pre-positioned and post-positioned code scanning
- 13 digital tracks pitched at just 500 µm
- 2 sine/cosine tracks with analog signal conditioning
- Singleturn resolution of 16 to 21 bits by 3-bit flash or 8-bit S&H ADC
- Multiturn data processing via 2-pin A/B or SSI interface, embedded low power counter for battery supply
- LED power control with a 50 mA highside driver

- Adjustable temperature sensor with min/max alarm
- Operational monitoring and alarm/warning messaging: missing code step, disc data error, configuration error, LED end-of-life, out-of-range temperature
- Safety features: CRC-protected setup with verification, CRC-protected data output with life counter
- Operating modes: hardware encoder (up to 16 bits), serial encoder (SSI, BiSS C), parallel encoder (8-bit parallel µC)
- 4 to 5.5 V single supply operation, low power consumption
- Small-outline optoBGA or BLCC package for SMT
- Available accessories: LED lamps and code discs
- Options: extended temperature range of -40 to +125 °C, customized COB modules, customized code designs





The scanning unit uses pre-positioned and post-positioned photosensors for each track to ease encoder assembly by moderating tolerances. Differential evaluation of all sensors enables operation at high ambient temperatures. An integrated LED power control with a highside driver guarantees illumination regardless of temperature or ageing effects.

The chip features offset and amplitude calibration for the analog output signals also fed to the integrated 3-bit flash and the 8-bit SAR interpolators.

External multiturn sensors can be operated via an SSI or A/B counter interface; the count is maintained when a backup battery is connected. iC-LGC synchronizes and combines all data to generate a single-step-proof position data word. The chip's operation is monitored with configurable alarms; CRC verification of configuration data is also available.

The serial I/O interface in BiSS C protocol (SSI is optional) has permanent bidirectional register communication. The user can access released data areas (e.g. OEM data in the EEPROM) without interfering with control cycles. Alternatively, the 8-bit parallel microcontroller interface can be used for configuration and data exchange.

# **Pin Functions**

Name		Pin Function
		+4 V to +5.5 V Digital and Analog Supply Voltage
		Digital and Analog Ground
		+3.0 to +5.5 V MT Counter Supply Voltage
		+3.0 to +3.3 V Will Counter Supply Voltage
		+4 v to +5.5 v LED Driver Supply voltage
		LED Current Source Output
RSEI		
VNSIN, VNCOS		Inverted Sin/Cos Voltage Outp. [Alignm. D1, D0]
ISIN, ICO	JS	Sin/Cos Current Outputs
VREF		+2.5 V Reference Voltage Output
NPRES		Preset Input / Alignment Mode Enable
NRES		Reset Input / Reset Indication Output
NDIR		Code Direction Reversal
NERR		Error Message Output / System Error Input
SCL		EEPROM Interface, Clock Output
SDA		EEPROM Interface, Data Line
MDI	D(15)	MT Interface, Data Input or Counter Input B / Parallel Data Output
MCL	D(14)	MT Interface, Clock Output or Counter Input A / Parallel Data Output
SLO	D(13)	I/O Interface, Data Output / Parallel Data Output [Alignm. V1 xor V13, TP]
MA	D(12)	I/O Interface, Clock Input / Parallel Data Output
SLI	D(11)	I/O Interface, Data Input / Parallel Data Output
SYNC	D(10)	Synchronization Input / Parallel Data Output
NRD	D(9)	µC Read Signal / Parallel Data Output
NWR	D(8)	µC Write Signal / Parallel Data Output
P(70)	D(70)	μC Data Bus / Parallel Data Output
NL		µC Data Request Input / Par. Data Output Latch
TVN, TNN, TNP, TVP		Test Mode Current Inputs

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# **Key Specifications**

General		
Supply Voltage	4 V to 5.5 V, typ. 10 mA	
MT Counter Supply	3.3 V to 5.5 V, typ. 4 μA during power-down	
On-Chip Oscillator	5 MHz	
LED Power Control	50 mA max. (highside current source output)	
ESD Susceptibilty	2 kV (HBM 100 pF, 1.5 kΩ)	
Operational Temperature Range	-20 °C to +90 °C (-40 °C to +125 °C optional)	
Chip Size	3.5 mm x 7 mm	
Packages	40-pin BLCC LG5C (10.2 x 11.9 x 1.6 mm)	
(RoHS compliant)	44-pin optoBGA LG21C (8.0 x 10.0 x 1.6 mm)	
Options	on-chip reticle, reference code discs	

# Position AcquisitionSingleturn Resolutionto 21 bits / 360° (@ sin/cos 8,192 PPR)Multiturn Resolutionto 24 bitsAngle ResolutionDisc LG2S 42-2048: 11+8 bits (524,288 CPT)Disc LG3S 42-4096: 12+8 bits (1,048,576 CPT)Absolute Angle+/- 1 LSB @ 19 bitsAccuracy(mounted within 0.7 degree tilt angle)Operating Speed12,000 RPM max.

### Temperature Monitoring

Range, Resolution	-64 °C to +191 °C, resolution 1 °C (LSB)
Alarm Output	adjustable high/low alarm thresholds

Data Interfaces		
Serial I/O Interface	BiSS C, uni-/bidirectional, to 10 MHz SSI, binary or Gray coded, to 4 MHz	
µC Interface	8-bit data bus, 1 MHz access cycle per byte	
MT Interface	2-pin A/B quadrature counter, to 300 Hz 2-pin serial SSI (200 kHz, 12+1 to 24+1 bit, 1 binary word or 3 to 6 Gray-coded words)	
Analog Outputs	calibrated sine/cosine, 250 mVp, to 500 kHz	
EEPROM Interface	l <sup>2</sup> C compatible, to 16 kbit, CRC error detection	

#### Data And Control Registers (RAM)

Position Data	3 bytes for singleturn (with interpolation), 3 bytes for multiturn, 2 bytes for CRC		
Temperature Data	1 byte		
Calibration Data	5 bytes (signal conditioning, temperature sensor)		
Configuration and Operation	33 bytes CRC-protected configuration, error byte, life counter byte, command/status byte; BiSS C direct access registers (bank switch, EDS, profile, S/N, ID and measurement data)		
Operational Functions			
Parameterization	interface mode, resolution, disc model, multiturn functions, output formats, code direction, alarm messaging		

	messaging
Position Preset	via interfaces, or pin-triggered execution
Monitoring & Alarm	missing code step, corrupted single/multiturn data (disc error), EEPROM link error, illumination error (LED end-of-life), out-of-range temperature
Test and Alignment	analog sensor stimulation, alignment aids for radial position and tilt angle
Setup	EEPROM, µC Interface or serial I/O (BiSS C)

