



TAPMATIC® DUAL ACTION PLUS #2 Cutting Fluid



FEATURES

- Provides superior lubricity in machining aluminum and its alloys
- Reduces friction
- Eliminates chip welding
- Improves surface finish
- Extends tool life



APPLICATIONS

- Boring
- Broaching
- Drawing
- Drilling
- Engraving
- Facing
- Finishing
- Grinding
- Milling
- Reaming
- Sawing
- Stamping
- Tapping
- Threading
- Turning

iS (IDENTIFICATION SYSTEM)



AVAILABLE PRODUCTS

Part No.	Net Contents	Container	Case Pack	Case Wt.
40220	16 fl.oz. (473 mL)	Bottle	12	14 lbs.
40230	1 gal. (3.78 L)	Container	4	34 lbs.

PLACE YOUR ORDER TODAY!



TAPMATIC® DUAL ACTION PLUS #2

Cutting Fluid

PROPERTIES

Appearance/physical state	Liquid	Color	Amber
Odor	Mild oily	Flash point	>165.2°F (>74.0°C)TCC
Boiling point/range	-195°C (383°F)	Evaporation rate	<0.1 BuAc
Auto-ignition temperature	> 442.4 °F (> 228 °C)	Vapor pressure	<0.05 mm Hg @20°C
Percent volatile	70 - 75%	Vapor density	>1 (air = 1)
Specific gravity	0.83 - 0.85 (water = 1)	VOC	0% per State and Federal Consumer Product Regulations; 613 g/L per SCAQMD Rule 1144.

HANDLING AND STORAGE

Observed good industrial hygiene practices. Wear appropriate personal protective equipment. Avoid contact with eyes, skin, and clothing. Avoid prolonged exposure. Use only in well-ventilated areas.

Store in original tightly closed container. Store away from incompatible materials.

DISPOSAL

Dispose of in accordance with local regulations. Empty containers or liner may retain some product residues. This material and its container must be disposed of in a safe manner.



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